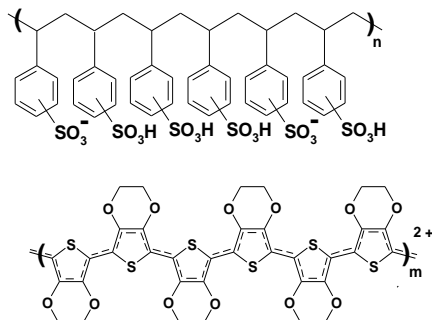


CLEVIOS™ FE

Chemical Formula



Poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate)

Description of Product

Aqueous dispersion of Poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate), containing organic solvents and polymeric binders, blue liquid

min. **max.** **Unit**

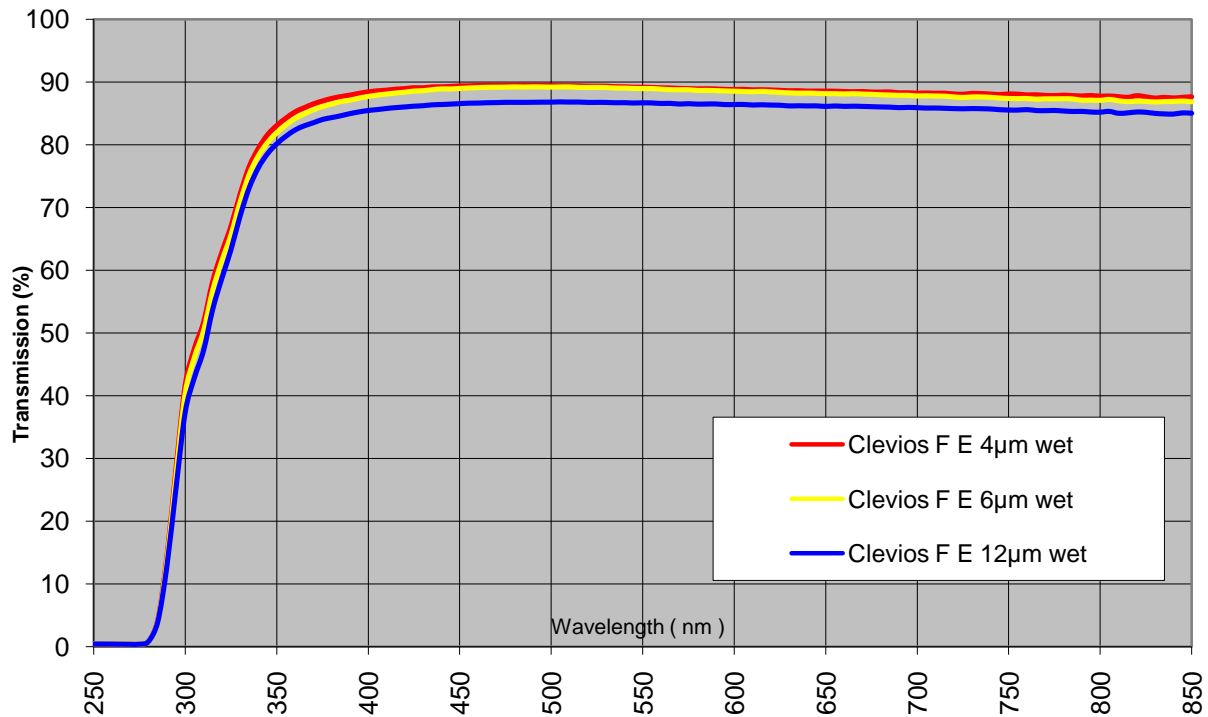
Physical Characteristics¹

Viscosity	10	30	mPas at 20°C (100 s ⁻¹)
Solids Content	3.0	4.0	%

Technical Data (guide values, not a specification)

Conductivity	150	S/cm
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Transmission - Clevios F E



Storage and Handling **Avoid freezing!**

Storage and handling are subject to the rules and regulations in the country of use. When stored at temperatures between 5°C and a maximum of 30°C, CLEVIOS™ F E will remain stable for 6 months from date of production in sealed original containers. After opening the containers must be well closed to prevent the evaporation of water which may result in the formation of a non re-dispersible film. The product is sensitive to frost and should therefore not be stored at temperatures below 5°C. The product cannot be used if it has been frozen. Brief heating to max. 50°C has no adverse effect on product properties.

Hazards identification See material safety data sheet.

Documentation An inspection document in accordance with EN 10204 is supplied with every commercial order. Inspection documents for samples are supplied on request.

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Note:

PRELIMINARY SPECIFICATION (The product described is still under test. Amendments of all technical data are possible. Special care has to be taken while processing.)

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